



Dart Aerospace Ltd.  
1270 Aberdeen St  
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Canada

Tel (613) 632-5200

**RBW6205G26551-3G**  
**Job Sheet 177398**



**Part No:** RBW6205G26551-3G

**Job Qty:** 1 ea

**Part Name:** Main Rotor Scissor Locknut



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** High

**Job Created:** 5/10/18

**Job Tracking No:**

**Due Date:** 6/25/18

**Created By:** Logan David

**Type:** SOLD

**Description:**

**Note:** DWG RBW6205G26551-3G Rev B IPP Rev A 18.01.11 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 1 Ea  |            | 6/25/18  | 0.00      | 0.00    | Start Up Small Fab-2  |           | M.L.C.        |
| 110   | Small Fab          | 1 pcs |            | 6/25/18  | 0.00      | 0.20    | Small Fab-3           |           | M.L.C.        |
| 120   | QC                 | 1 pcs |            | 6/25/18  | 0.00      | 0.00    | QC5                   |           | M.L.C. 18-717 |
| 130   | Packaging          | 1 pcs |            | 6/25/18  | 0.00      | 0.00    | Packaging3-1          |           | M.L.C.        |
| 140   | QC21-FG            | 1 Ea  |            | 6/25/18  | 0.00      | 0.00    | QC21                  |           | DAS 21 9-80   |

Part Op 110 - -Package case as per DWG sheet 1  
Descriptions:

### Job BOM

| Part / Item        | Component Name                     | Quantity    | Operation             | Container |
|--------------------|------------------------------------|-------------|-----------------------|-----------|
| APP-1030-E         | Case                               | 1 Ea (1 ea) | 90-Start up Operation | 5066496   |
| RBW6205G26551-3G-1 | Main Rotor Scissor Locknut         | 1 Ea (1 ea) | 90-Start up Operation | 5092423   |
| RBW6205G26551-3G-5 | Bottom Foam use in case APP-1030-E | 1 Ea (1 ea) | 90-Start up Operation | 5066486   |
| RBW6205G26551-3G-7 | Top Foam use in case APP-1030-E    | 1 Ea (1 ea) | 90-Start up Operation | 5066491   |

### Job Allocations

| Operation             | Component Part     | Required | Inventory | Allocated |
|-----------------------|--------------------|----------|-----------|-----------|
| 90-Start up Operation | APP-1030-E         | 1        | 4         | 0         |
|                       | RBW6205G26551-3G-1 | 1        | 0         | 0         |
|                       | RBW6205G26551-3G-5 | 1        | 4         | 0         |
|                       | RBW6205G26551-3G-7 | 1        | 4         | 0         |

### Part Specifications

Specifications could not be found.

Plex 7/10/18 4:42 PM dart.logan.david



Container No: S092544

Part: RBW6205G26551-3G

Job No: 177398

Revision: B

Inspector:

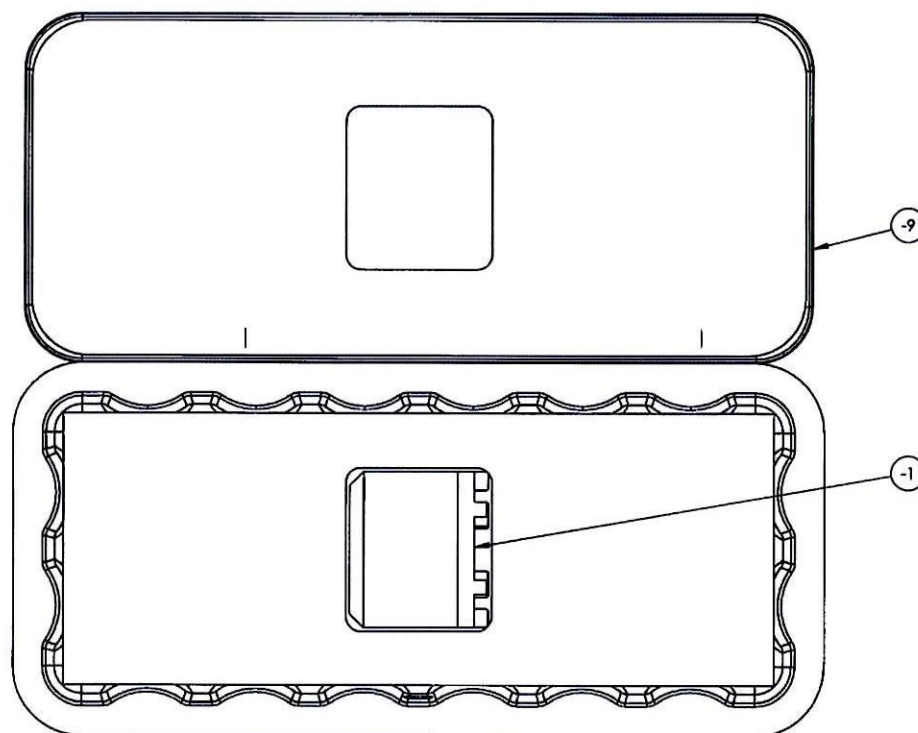
Exp Date:

Instructions:

DART Aerospace Ltd.  
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CANADA  
TEL.: 1 613 832-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 07/17/18

| ITEM # | QTY | PART #             | TITLE               | PG | REV. | DESCRIPTION                               | ECN #  | DATE      | BY | APPROVED |
|--------|-----|--------------------|---------------------|----|------|-------------------------------------------|--------|-----------|----|----------|
| -1     | 1   | RBW6205G26551-3G-1 | M/R SCISSOR LOCKNUT | 2  | 1    | RELEASED FOR PRODUCTION                   | -      | 4/13/2015 | C  | JAG      |
| -9     | 1   | RBW6205G26551-3G-9 | PACKAGING ASSY      | 3  | B    | TEMPLATE UPDATED, ASSY -9 PACKAGING ADDED | 17-796 | 17.12.20  | VM | ML       |



**RBW6205G26551-3G MAIN ROTOR SCISSOR LOCKNUT**

**NOTES:**

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

SHOP COPY  
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WITHOUT NOTICE  
WORK ORDER  
NO. 177398  
**20180710**  
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|                                                                                                                                                                                                                                                                                                      |                                                                          |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------|
| <b>DART AEROSPACE</b><br>Hawthornbury, Ontario, Canada                                                                                                                                                                                                                                               |                                                                          |
| TITLE<br><b>MAIN ROTOR SCISSOR LOCKNUT</b>                                                                                                                                                                                                                                                           |                                                                          |
| PART NO.<br><b>RBW6205G26551-3G</b>                                                                                                                                                                                                                                                                  | REV<br><b>B</b>                                                          |
| TOOL NO.<br><b>RBW6205G26551-3G</b>                                                                                                                                                                                                                                                                  |                                                                          |
| DESIGNED BY: VM 17/12/20<br>DRAWN BY: VM 12/20/2017<br>CHECKED BY: ML 12/21/2017<br>MFG REVIEW BY: DD 01/02/2018<br>APPROVED BY: ML 01/04/2018                                                                                                                                                       |                                                                          |
| <small>UNLESS OTHERWISE SPECIFIED:<br/>DIMENSIONS ARE IN INCHES<br/>INTERPOLATE FOR ANGLES 17.5-30.0<br/>DIMENSIONS APPLY AFTER FINISHING</small>                                                                                                                                                    |                                                                          |
| <small>TOLERANCES:<br/>X.XX ±.008<br/>X.X ±.01<br/>X ±.1</small>                                                                                                                                                                                                                                     | <small>FRACTIONS ± 1/8<br/>ANGLES ±.5°<br/>SURFACE<br/>ROUGHNESS</small> |
| <small>SCALE: NTS<br/>SHEET 1 OF 6</small>                                                                                                                                                                                                                                                           |                                                                          |
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